

# Jetstec /// Fluid connector manual

捷科电子科技 /// 流体连接器手册



NEW ENERGY

POWER

RAIL TRANSIT

POWER

MILITARY

TECHNOLOGY

新能源

基站储能

轨道交通

电力系统

军工系统

核心科技

LEADING SOLUTIONS FOR CONNECTIVITY

连接解决方案领跑者



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# COMPANY PROFILE

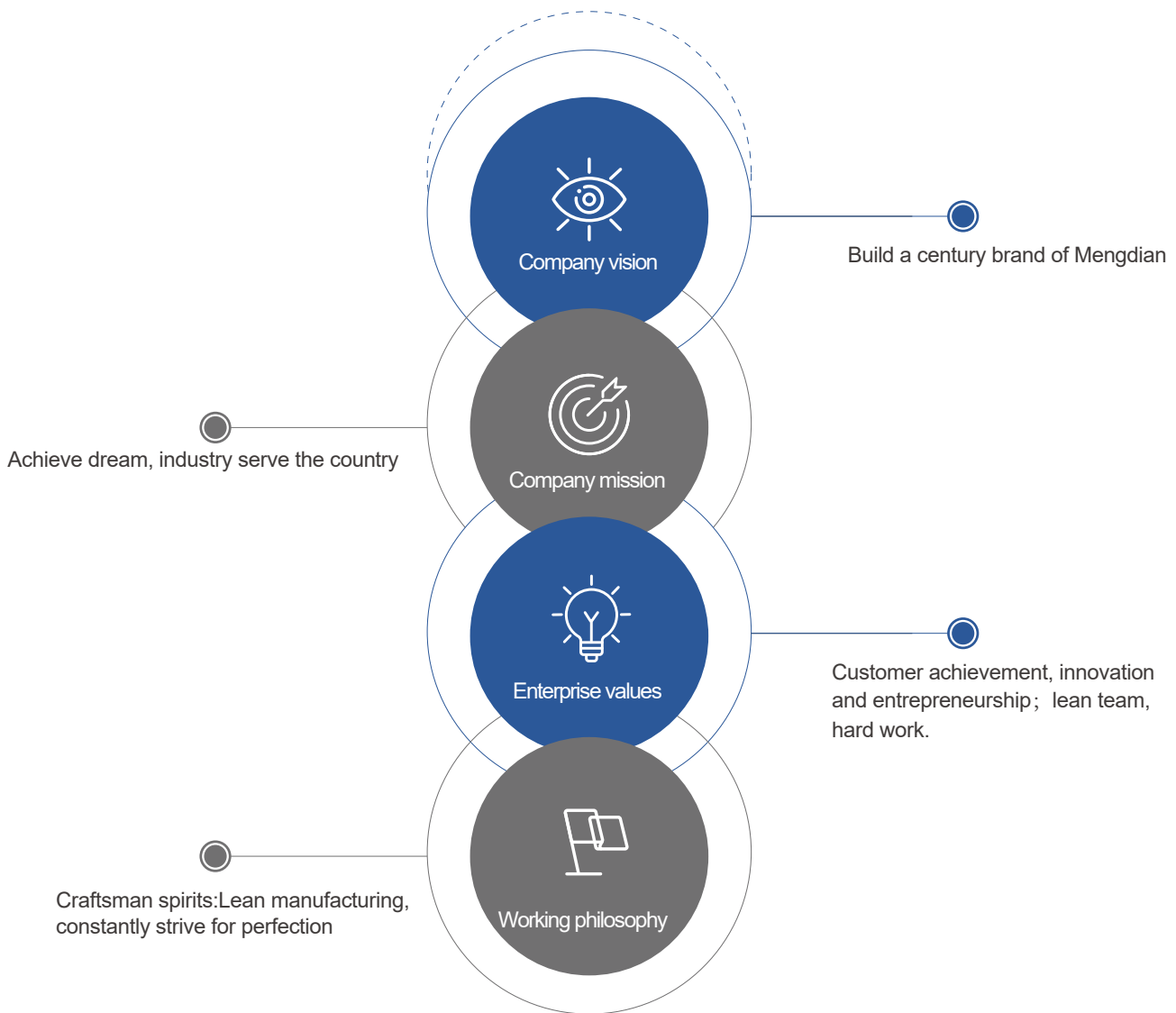
Henan Jetstec Connect Technology Co.,Ltd.(hereinafter referred to as JETSTEC) specialized in the connection solutions of optical, electrical, liquid connection technologies and cable assembly.

JETSTEC' s products are widely used in aviation, aerospace and military field. JETSTEC takes R&D as the leading, adopts the lean production mode of the whole process, whole process and internal vertical integration to provide customers with high-end technology, reliable products, customized solutions and perfect quality assurance. JETSTEC ensures the quality of its products while delivering them to customers quickly, on time, conveniently and safely.

JETSTEC takes “ Always providing professional and reliable connectors” as its mission and is committed to becoming the best interconnection solution provider of every customers.



# COMPANY CULTURE



# PRODUCT INTRODUCTION

A fluid connector is a connector that realizes fluid communication or disconnection, its basic function is to quickly connect and disconnect fluid transmission channels (pipes and pipes, between plates, pipes and equipment) without tools, and to ensure that no internal fluid leakage occurs during the connection and disconnection process, this means it has a double sealing function. As an important connection element in the liquid cooling system, fluid connectors, the applicable medium is mostly deionized water, water-glycol coolant, etc., it can also be applied to gases.

Our company has developed three series of fluid connectors: LTA/LTAX series bayonet fluid connectors, LTC series push-pull fluid connectors, LTF/LTFP series blind plug fluid connectors, etc.; they all comply with GJB 9197-2017 Military Radar Liquid Cooling System Self-sealing Quick-change Coupling Specifications and other standard specifications, and they can provide users with a variety of suitable fluid connectors for liquid cooling systems.



# PRODUCT SELECTION

## Selection of fluid connector

The choice of fluid connector is related to the heat dissipation efficiency, reliability and maintainability of the liquid cooling system. The following points need to be considered:

- |                               |  |
|-------------------------------|--|
| Connector diameter<br>01      | Calculate the required flow rate of the system according to the power consumption of the liquid cooling system, the heat exchange efficiency of the system, the maximum tolerable temperature of the radiated components, the system pressure, the specific heat capacity of the cooling medium, etc. and select the appropriate diameter according to the required flow rate of the system;   |
| Work pressure<br>02           | The working pressure of the liquid cooling system is generally small(Not more than 1MPa.),If there are special circumstances, please choose carefully;   |
| Working temperature<br>03     | According to the different working temperature range, select the appropriate cooling medium and select the matching connector type;  |
| Insert locking method<br>04   | Different locking methods can be selected according to the equipment use environment and maintenance convenience.Blind plug-in fluid connectors are recommended for connection between module boards;For pipe and equipment, pipe and pipe connections, bayonet fluid connectors and push-pull fluid connectors are recommended;   |
| The tail interface form<br>05 | According to the different installation position of the connector, choose different tail interface forms. There are several types of interfaces such as flange, internal thread, external thread, and barb.There are many thread connection standards, including metric and inch threads, pipe threads, etc.;Sealing methods include 74°, 60°, 24° outer cone and inner cone sealing. The specific interface form can be customized by contacting our company; |
| Color identification<br>06    | The bayonet fluid connector has color markings, and users can choose according to their needs.Generally, it is recommended to choose the red connector for the connection position where the internal fluid temperature is relatively high, and the other positions can choose yellow, blue, green, etc.   |

# MATTERS NEEDING ATTENTION

## ● Selection of fluid connectors and matters needing attention/ matters needing attention

- 01 Before use, check the fluid connector to ensure that the connector is clean and pollution-free;
- 02 Confirm that the sealing material and main body material of the product match the fluid and environment used;
- 03 The fluid used is a clean fluid filtered by a filter. The recommended fluid cleanliness is better than GJB420B-9;
- 04 It is forbidden to exceed the maximum working pressure;
- 05 It is forbidden to use it outside the applicable working temperature range;
- 06 When plugging and unplugging, ensure that the plug is aligned with the socket;
- 07 It is forbidden to plug and unplug products under pressure when the system pressure is higher than 0.3MPa;
- 08 It is forbidden to disassemble and replace any parts of the fluid connector without permission;
- 09 Do not excessively bend the hose what connected to the fluid connector;
- 10 When installing, choose appropriate anti-loose measures;
- 11 Please do not use it as a link header;
- 12 It is not recommended to interchange with products other than our company. If you need to interchange, please contact the company.

# LTA/LTAX SERIES BAYONET FLUID CONNECTOR

LTA/LTAX系列  
卡口式流体连接器

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— 连接/决/方/案/领/跑/者



# LTA / LTAX SERIES BAYONET FLUID CONNECTOR



LTA/LTAX系列卡口式  
流体连接器

## Product appearance

产品外观



## Product insertion

产品插入示意



## Parameter specification

参数规格

	Product number	LTA-3/LTAX-3	LTA-5/LTAX-5	LTA-8/LTAX-8	LTA-12/LTAX-12	LTA-15/LTAX-15
Performance parameter	Pressure-resistent properties((Mpa)	≥2.25(Water pressure), ≥1.75(Atmospheric pressure)				
	Minimum burst pressure(Mpa)	6				
	Flow coefficientKV(m³/h)	0.22	0.72	2	5.3	6.5
	Maximum working flow(L/min)	2.1	5.9	15	33.9	53
	Maximum leakage -Single insert and pull(ml)	0.02	0.02	0.03	0.05	0.09
	Maximum insertion force((N)	60	80	90	150	180
Environmental parameters	Pressure relief value of self-discharging receptacle (code 01))	0.2~0.7Mpa.When the socket is disconnected, 0~0.2mpais sealed, and the pressure relief pressure > 0.7Mpa+95°C				
	Minimum temperature	-55°C				
	Maximum temperature	+95°C				
	Salt spray	≥96H				
Mechanical parameters	Cyclic damp heat test	240H				
	vibration	GJB360B-2009 method 214, the connector assembly bears 1 MPa pressure without leakage				
	Shock	GJB360B-2009 Method 213, the connector assembly bears 1 MPa pressure without leakage				
Main material	Mechanical life (Durability)	1000 times				
	Shell	AL-aluminum alloy hard anodizing, SS-stainless steel passivation, Ti-titanium alloy passivation				
	Grommet	JE-ethylene propylene rubber (-55°C~+125°C),JM-fluorosilicone rubber (-55°C~+155°C)				



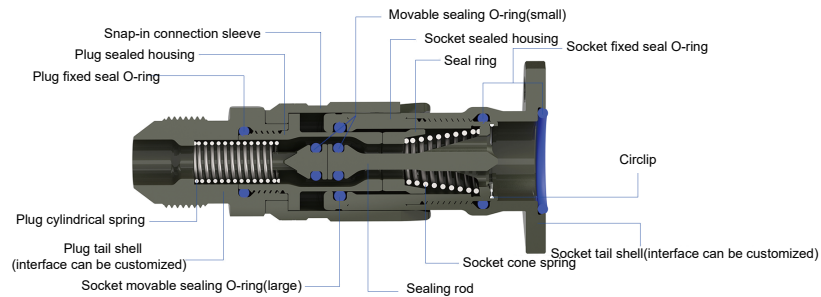
# LTA / LTAX SERIES BAYONET FLUID CONNECTOR



LTA/LTAX系列卡口式  
流体连接器

## Product structure

产品结构

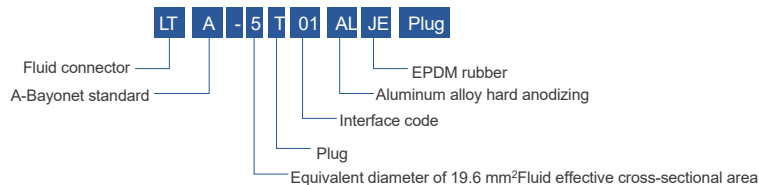


## Product type spectrum

产品型谱

Series	LT—Fluid connector	A	-5	T	01	R	AL	JM	-01
Coupling	A—Bayonet standard AX—Bayonet self-unloading								
Flow Specification	3—equivalent diameter of 7 mm <sup>2</sup> Fluid effective cross-sectional area 5—equivalent diameter of 19.6 mm <sup>2</sup> Fluid effective cross-sectional area 8—equivalent diameter of 50 mm <sup>2</sup> Fluid effective cross-sectional area 12—equivalent diameter of 113 mm <sup>2</sup> Fluid effective cross-sectional area 15—equivalent diameter of 176.7 mm <sup>2</sup> Fluid effective cross-sectional area								
Connector type	T—plug、Z—receptacle								
Interface code	01、02... (These specifications have different interface flow code options, interface can be customized)								
Color identification	R—Red、Y—Yellow、B—Blue、G—Green								
Basic material	AL—aluminum alloy hard anodizing、SS—stainless steel passivation、Ti—titanium alloy passivation								
Seal material	JE—ethylene propylene rubber(use temperature-55°C~+125°C) JM—fluorosilicone rubber(use temperature-55°C~+155°C)								
Pressure relief code	01-The pressure relief value is 0.2~0.7MPa.When the socket is disconnected, 0~0.2MPa sealed,pressure relief pressure > 0.7Mpa (This code can only be selected when the connection type is AX.Please contact the company for the specific pressure relief value required.)								

Model naming  
example  
型号命名示例



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连 / 接 / 解 / 决 / 万 / 案 / 领 / 跑 / 者

# LTA / LTAX SERIES BAYONET FLUID CONNECTOR



LTA/LTAX系列卡口式  
流体连接器

## Product selection 产品选型

### 【LTA-3T PLUG】

Interface code	Dimensions	Hole Size
01		Tail interface conforms to HB 4-3
Product name		
LTA-3T01ALJE Plug		

### 【LTALTA-3Z SOCKET】

Interface code	Dimensions	Hole Size
01		The roughness of the contact surface with the sealing ring is better than Ra1.6
Product name		
LTA-3Z01ALJE Receptacle		

# LTA / LTAX SERIES BAYONET FLUID CONNECTOR



LTA/LTAX系列卡口式  
流体连接器

## Product selection 产品选型

### [LTA-5T PLUG]

Interface code	Dimensions	Hole Size
01		Tail interface conforms to HB 4-3
Product name		
LTA-5T01ALJE Plug		

### [LTA/LTAX-5Z SOCKET]

Interface code	Dimensions	Hole Size
01		<p>The roughness of the contact surface with the sealing ring is better than Ra1.6</p>
Product name		
LTA-5Z01ALJE Receptacle		
LTAX-5Z01ALJE Receptacle		

# LTA / LTAX SERIES BAYONET FLUID CONNECTOR



LTA/LTAX系列卡口式  
流体连接器

## Product selection 产品选型

### 【LTA-8T PLUG】

Interface code	Dimensions	Hole Size
01		Tail interface conforms to HB 4-3
Product name		
LTA-8T01ALJE Plug		

### 【LTALTA-8Z SOCKET】

Interface code	Dimensions	Hole Size
01		
Product name		
LTA-8Z01ALJE Receptacle		
LTAX-8Z01ALJE Receptacle		

# LTA / LTAX SERIES BAYONET FLUID CONNECTOR



LTA/LTAX系列卡口式  
流体连接器

## Product selection 产品选型

### [LTA-12T PLUG]

Interface code	Dimensions	Hole Size
01		Tail interface conforms to HB 4-3
Product name		
LTA-12T01ALJE Plug		

### [LTA/LTAX-12Z SOCKET]

Interface code	Dimensions	Hole Size
01		The roughness of the contact surface with the sealing ring is better than Ra1.6
Product name		
LTA-12Z01ALJE Receptacle		

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# LTA / LTAX SERIES BAYONET FLUID CONNECTOR



LTA/LTAX系列卡口式  
流体连接器

## Product selection 产品选型

### [LTA-15T PLUG]

Interface code	Dimensions	Hole Size
01		Tail interface conforms to HB 4-3
Product name		
LTA-15T01ALJE Plug		

### [LTA/LTAX-15Z SOCKET]

Interface code	Dimensions	Hole Size
01		The roughness of the contact surface with the sealing ring is better than Ra1.6
Product name		
LTA-15Z01ALJE Receptacle		

# LTC SERIES PUSH PULL FLUID CONNECTOR

LTC系列  
推拉式流体连接器

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# LTC SERIES PUSH PULL FLUID CONNECTOR

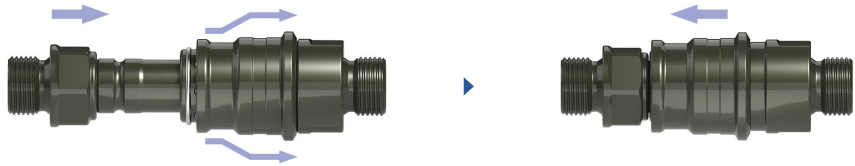


LTC系列推拉式  
流体连接器

## Product appearance 产品外观



## Product insertion 产品插合示意



## Parameter specification 参数规格

	Product number	LTC-5	LTC-8	LTC-10	LTC-12
Performance parameter	Pressure-resistant properties(Mpa)	≥2.25 (Water pressure) 、 ≥ 1.75 (Atmospheric pressure)			
	Minimum burst pressure(Mpa)	6			
	Flow coefficientKV(m³/h)	0.72	2	4.2	5.3
	Maximum working flow(L/min)	5.9	15	23.6	33.9
	Maximum leakage —Single insert(ml)	0.02	0.03	0.03	0.05
	Maximum insertion force(N)	80	90	110	150
Environmental parameters	Minimum temperature	-55°C			
	Maximum temperature	+95°C			
	Salt spray	≥96H			
	Cyclic damp heat test	240H			
Mechanical parameters	vibration	GJB360B-2009 method 214,the connector assembly bears 1 MPa pressure without leakage			
	Shock	GJB360B-2009 method 213,the connector assembly bears 1 MPa pressure without leakage			
	Mechanical life (Durability)	1000 times			
Main material	Shell	AL-aluminum alloy hard anodized、 SS-stainless steel passivation			
	Grommet	JE-ethylene propylene rubber(-55°C~+125°C)、 JM-fluorosilicone rubber(-55°C~+155°C)			

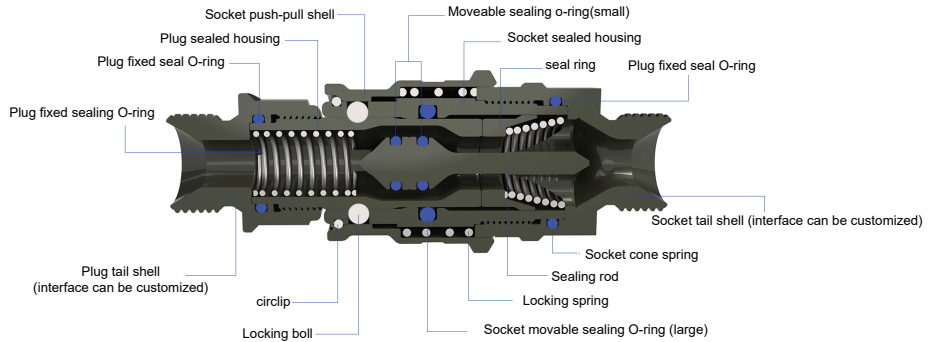


# LTC SERIES PUSH PULL FLUID CONNECTOR



LTC系列推拉式  
流体连接器

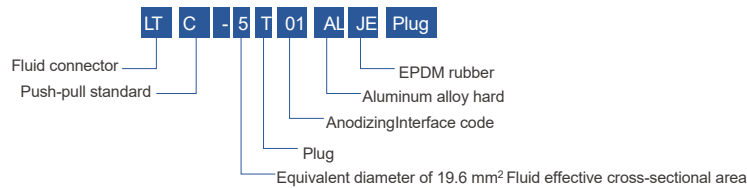
Product structure  
产品结构



Product type spectrum  
产品型谱

Series	LT—Fluid connector	C	-5	T	01	AL	JM
Coupling	C—Push-pull standard						
Flow specification	5—equivalent diameter of 19.6 mm <sup>2</sup> Fluid effective cross-sectional area 8—equivalent diameter of 50 mm <sup>2</sup> Fluid effective cross-sectional area 10—equivalent diameter of 78.5 mm <sup>2</sup> Fluid effective cross-sectional area 12—equivalent diameter of 113 mm <sup>2</sup> Fluid effective cross-sectional area						
Connector type	T—Plug、Z—Receptacle						
Interface code	01、02…… (These specifications have different interface flow code options, interface can be customized)						
Basic material	AL—aluminum alloy hard anodized、SS—stainless steel passivation、Ti—titanium alloy passivation						
Seal material	JE—ethylene propylene rubber(use temperature-55°C~+125°C) JM—fluorosilicone rubber(use temperature-55°C~+155°C)						

Model naming example  
型号命名示例



# LTC SERIES PUSH PULL FLUID CONNECTOR



LTC系列推拉式  
流体连接器

## Product selection 产品选型

### [LTC-5T PLUG]

Interface code	Dimensions	Hole Size
01		<p>The roughness of the contact surface with the sealing ring is better than Ra1.6</p>
Product name		
LTC-5T01ALJE Plug		

### [LTC-5Z SOCKET]

Interface code	Dimensions	Hole Size
01		<p>It is compatible with 1/4-inch ordinary rubber hose and is fasrened by clamp</p>
Product name		
LTC-5Z01ALJE Receptacle		

# LTC SERIES PUSH PULL FLUID CONNECTOR



LTC系列推拉式  
流体连接器

## Product selection 产品选型

### 【LTC-8T PLUG】

Interface code	Dimensions	Hole Size
01		<p>The tail interface complies with ISO 8434-6-2009 for fluid transmission and general purpose metal pipe joints</p>
Product name		
LTC-8T01ALJE Plug		

### 【LTC-8Z SOCKET】

Interface code	Dimensions	Hole Size
01		<p>The tail interface complies with ISO 8434-6-2009 for fluid transmission and general purpose metal pipe joints</p>
Product name		
LTC-8Z01ALJE Receptacle		

# LTC SERIES PUSH PULL FLUID CONNECTOR



LTC系列推拉式  
流体连接器

## Product selection 产品选型

### [LTC-10T PLUG]

Interface code	Dimensions	Hole Size
01		
Product name		
LTC-10T01ALJE Plug		

### [LTC-10Z SOCKET]

Interface code	Dimensions	Hole Size
01		<p>It is compatible with 3/4 inch ordinary rubber hose and is fastened by clamp</p>
Product name		
LTC-10Z01ALJE Receptacle		

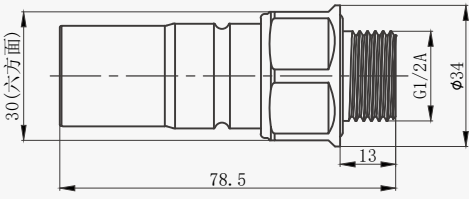
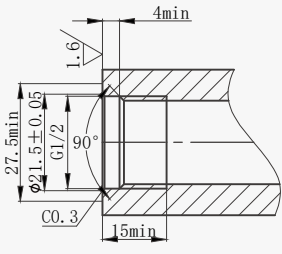
# LTC SERIES PUSH PULL FLUID CONNECTOR



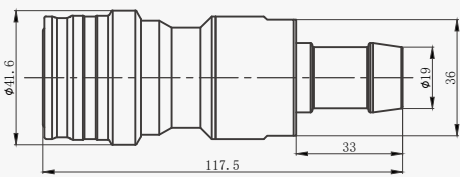
LTC系列推拉式  
流体连接器

## Product selection 产品选型

### [LTC-12T PLUG]

Interface code	Dimensions	Hole Size
01		
Product name		
LTC-12T01ALJE Plug		

### [LTC-12Z SOCKET]

Interface code	Dimensions	Hole Size
01		<p>It is compatible with 3/4 inch ordinary rubber hose and is fastened by clamp</p>
Product name		
LTC-12Z01ALJE Receptacle		

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# LTF / LTFP SERIES BLIND PLUG IN FLUID CONNECTOR

LTF/LTFP系列  
盲插式流体连接器

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# LTF / LTFP SERIES BLIND PLUG IN FLUID CONNECTOR



LTF/LTFP系列盲插式  
流体连接器

## Product appearance 产品外观



## Product insertion 产品插合示意



## Parameter specification 参数规格

	Product number	LTF-3/LTFP-3	LTF-5/LTFP-5	LTF-8	LTF-12
Performance parameter	Pressure-resistant properties(Mpa)	≥2.25 (Water pressure) 、 ≥ 1.75 (Atmospheric pressure)			
	Minimum burst pressure(Mpa)	6			
	Flow coefficientKV(m³/h)	0.22	0.72	2	5.3
	Maximum working flow(L/min)	2.1	5.9	15	33.9
	Maximum leakage —Single insert and pull(ml)	0.02	0.02	0.03	0.05
	Maximum insertion force(N)	60	80	90	150
Environmental parameters	Minimum temperature	-55°C			
	Maximum temperature	+95°C			
	Salt spray	≥96H			
	Cyclic damp heat test	240H			
Mechanical parameters	vibration	GJB360B-2009 method 214,the connector assembly bears 1 MPa pressure without leakage			
	Shock	GJB360B-2009 method 213,the connector assembly bears 1 MPa pressure without leakage			
	Mechanical life	1000 times			
Main material	Shell	AL-aluminum alloy hard anodized,SS-stainless steel passivation			
	Grommet	JE-ethylene propylene rubber(-55°C~ +125°C)、JM-fluorosilicone rubber(-55°C~ +155°C)			

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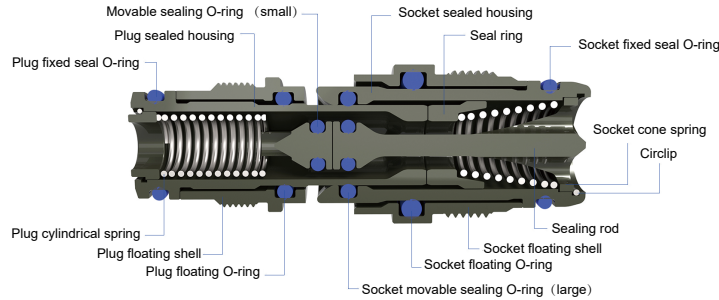


# LTF / LTFP SERIES BLIND PLUG IN FLUID CONNECTOR



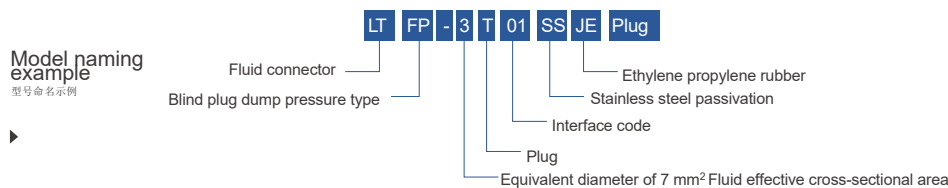
LTF/LTFP系列盲插式流体连接器

## Product structure 产品结构



## Product type spectrum 产品型谱

Series	LT-Fluid connector	F	-5	T	01	AL	JM
Coupling	F—Blind mating standard FP—Blind mating self-unloading pressure						
Flow specification	3—equivalent diameter of 7 mm <sup>2</sup> Fluid effective cross-sectional area 5—equivalent diameter of 19.6 mm <sup>2</sup> Fluid effective cross-sectional area 8—equivalent diameter of 50 mm <sup>2</sup> Fluid effective cross-sectional area 12—equivalent diameter of 113 mm <sup>2</sup> Fluid effective cross-sectional area						
Connector type	T—Plug、Z—Receptacle						
Interface code	01、02…… (These specifications have different interface flow code options, interface can be customized)						
Basic material	AL—aluminum alloy hard anodized、SS—stainless steel passivation、T i—titanium alloy passivation						
Seal material	JE—ethylene propylene rubber(use temperature-55°C~ +125°C) JM—fluorosilicone rubber(use temperature-55°C~+155°C)						



# LTF / LTFP SERIES BLIND PLUG IN FLUID CONNECTOR



LTF/LTFP系列盲插式  
流体连接器

## Product selection 产品选型

### [LTFP-3T PLUG]

Interface code	Dimensions	Hole Size
01		
Product name		
LTFP-3T01SSJE Plug		
LTFP-3T01SSJM Plug		

### [LTFP-3Z SOCKET]

Interface code	Dimensions	Hole Size
01		
Product name		
LTFP-3Z01SSJE Receptacle		

# LTF / LTFP SERIES BLIND PLUG IN FLUID CONNECTOR



LTF/LTFP系列盲插式流体连接器

## Product selection 产品选型

### 【LTFP-5T PLUG】

Interface code	Dimensions	Hole Size
01		
Product name		
LTFP-5T01ALJE Plug		
LTFP-5T01SSJE Plug		

### 【LTFP-5Z SOCKET】

Interface code	Dimensions	Hole Size
01		
Product name		
LTFP-5Z01ALJE Receptacle		
LTFP-5Z01SSJE Receptacle		



# LTF / LTFP SERIES BLIND PLUG IN FLUID CONNECTOR



LTF/LTFP系列盲插式  
流体连接器

## Product selection 产品选型

### 【LTF-3T PLUG】

Interface code	Dimensions	Hole Size
01		
Product name		
LTF-3T01ALJE Plug		

### 【LTF-3Z SOCKET】

Interface code	Dimensions	Hole Size
01		
Product name		
LTF-3Z01ALJE Receptacle		

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# LTF / LTFP SERIES BLIND PLUG IN FLUID CONNECTOR



LTF/LTFP系列盲插式流体连接器

## Product selection 产品选型

### [LTF-5T PLUG]

Interface code	Dimensions	Hole Size
01		
Product name		
LTF-5T01ALJE Plug		

### [LTF-5Z SOCKET]

Interface code	Dimensions	Hole Size
01		
Product name		
LTF-5Z01ALJE Receptacle		

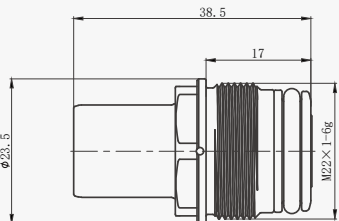
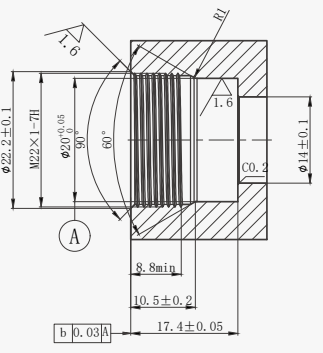
# LTF / LTFP SERIES BLIND PLUG IN FLUID CONNECTOR



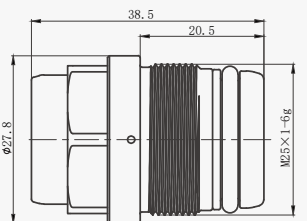
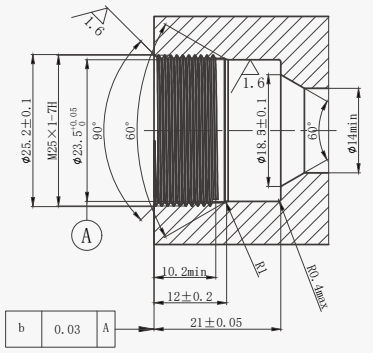
LTF/LTFP系列盲插式  
流体连接器

## Product selection 产品选型

### [LTF-8T PLUG]

Interface code	Dimensions	Hole Size
01		
Product name		
LTF-8T01ALJE Plug		

### [LTF-8Z SOCKET]

Interface code	Dimensions	Hole Size
01		
Product name		
LTF-8Z01ALJE Receptacle		

# LTF / LTFP SERIES BLIND PLUG IN FLUID CONNECTOR



LTF/LTFP系列盲插式流体连接器

## Product selection 产品选型

### [LTF-12T PLUG]

Interface code	Dimensions	Hole Size
01		
Product name		
LTF-12T01ALJE Plug		

### [LTF-12Z SOCKET]

Interface code	Dimensions	Hole Size
01		
Product name		
LTF-12Z01ALJE Receptacle		

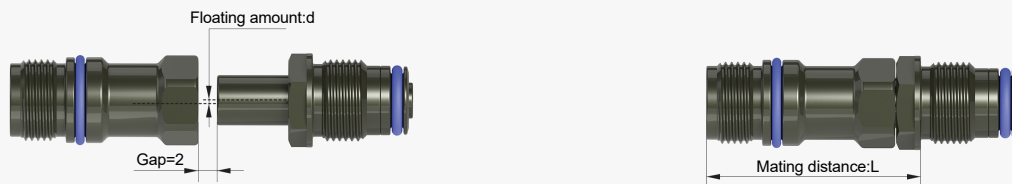
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LTF/LTFP系列盲插式  
流体连接器

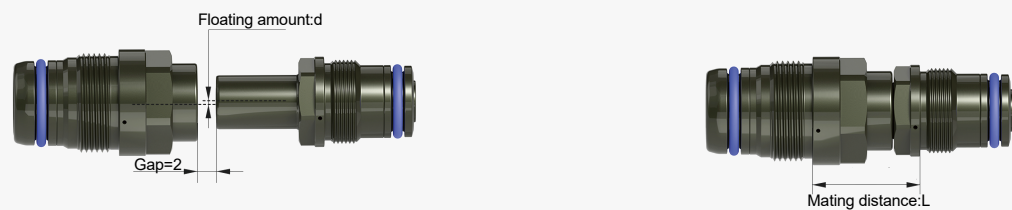
## Installation instructions 安装说明

### 【Single side floating blind plug fluid connector】



Product name	Maximum radial floating amount d (mm)	Insertion distance L (mm)
LTF-3	0.2	26.5±0.3
LTF-5	0.25	41.5±1
LTF-8	0.25	45±1
LTF-12	0.25	66.5±1

### 【Bilateral floating blind plug fluid connector】



Product name	Maximum radial floating amount d (mm)	Insertion distance L (mm)
LTF-5	0.5	21.4±1
LTF-8	0.5	24.5±1
LTF-12	0.5	34±1
LTFP-3	0.5	36.2±0.3
LTFP-5	0.5	21.4±1



# TEST CAPABILITY

As an important connecting element in a liquid cooling system, fluid connectors require rigorous testing for their performance indicators. In order to meet the test requirements, the company has established a dedicated fluid connector laboratory. The laboratory can test the following items of fluid connectors: pressure resistance, sealing performance, flow curve measurement, connector leakage, pressure pulse, minimum burst pressure, flow impact, etc. At the same time, the test center can test non-proprietary items such as high temperature, low temperature, temperature shock, damp heat, salt spray, vibration, shock, and mechanical life.

## Special equipment for fluid connector Laboratory



Pressure and leak test equipment



Flow-pressure test equipment



Pulse test equipment



Air tightness test equipment



Leakage test equipment



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